



Parts List

| Ref | Class | Part      | Description         | Qty | Comment           | Footnote |
|-----|-------|-----------|---------------------|-----|-------------------|----------|
| 1   |       | 811587    | ROCKER COVER        | 2   |                   |          |
| 2   | 36    | 811569    | CAP                 | 2   |                   |          |
| 3   | 27    | 811588    | GASKET              | 2   |                   | 4        |
| 4   | 10    | 811589    | BOLT                | 14  |                   |          |
| 5   |       | 75589     | PUSH ROD            | 8   | (INTAKE)          |          |
| 5   |       | 75590     | PUSH ROD            | 8   | (EXHAUST)         |          |
| 6   |       | 814506    | EXHAUST VALVE       | 8   | (STANDARD)        |          |
| 6   |       | 814507    | EXHAUST VALVE       | AR  | (.015 O.S.)       | 3        |
| 7   |       | 49134     | INLET VALVE         | 8   | (STANDARD)        |          |
| 7   |       | 49135     | INLET VALVE         | AR  | (.015 O.S.)       | 3        |
| 8   |       | 811585    | GUIDE               | 8   |                   |          |
| 9   | 26    | 811545    | SEAL                | 16  |                   | 4        |
| 10  | 24    | 14754     | SPRING              | 16  |                   |          |
| 11  |       | 14755     | ROTATOR             | 8   | (EXHAUST)         |          |
| 12  |       | 14753     | CAP                 | 8   | (INTAKE)          |          |
| 13  | 28    | 54530     | KEY                 | 32  |                   |          |
| 14  |       | 811590    | ROCKER ARM          | 16  |                   |          |
| 15  |       | 811592    | BALL UNIT           | 16  |                   |          |
| 16  | 10    | 811593    | BOLT                | 16  |                   |          |
| 17  | 938   | 811530    | CYLINDER HEAD       | 2   | (3/8-16 THREADS)  |          |
| 17  | 938   | 827656    | CYLINDER HEAD       | 2   | (7/16-14 THREADS) |          |
| 18  | 27    | 811547    | GASKET              | 2   |                   | 4        |
| 19  | 10    | 49106     | BOLT (2 IN.)        | 8   |                   |          |
| 20  | 10    | 49105     | BOLT (4-1/8 IN.)    | 24  |                   |          |
| 21  | 37    | 823848    | DECAL               | 2   | (7.4L BRAVO III)  |          |
| -   | 27    | 811547A92 | GASKET SET-OVERHAUL | 1   | (7.4L BRAVO)      |          |